

Work Order ID 84051

84051

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May-01-12 1:57:00 PM

Item ID: D2965-3

Revision ID:

Item Name: Cap

Start Date: 5/01/12 Start Qty: 8.00

Required Date: 5/11/12 Req'd Qty: 8.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2965

Rev B

100

0.00

100

Lathe Conv

Conventional Lathe

CONVENTIONAL LATHE

Memo


PULL FROM STOCK:

8 X D2965 B

Turn as per Dwg D2965

USE DT9536 PLUG

0.00

 12-05-04

8

φ

110

0.00

110


QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

 12-05-07

8

φ

120

0.00

120


QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

 12/05/07

8

φ

Work Order ID 84051

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Item ID: D2965-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 5/01/12

Start Qty: 8.00

8

Cust Item ID:

Required Date: 5/11/12

Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Small Fab

Small Fab

Memo

0.00

Small Fab

Drill as per Dwg D2965 with DT8538Deburr and Tumble

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

150

150

Powdercoat

Powder Coating

Powdercoat

Memo

0.00

0.00

START TIME:

FINISH TIME:

OVEN TEMPERATURE:

3200 F

11:00

n/a hole was all
Rough Drilled
original w/o

8X ✓

M/L
12/05/14

M/L 12/13/14

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May-01-12 1:57:00 PM

Item ID: D2965-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 5/01/12 Start Qty: 8.00 ***8***

Cust Item ID:

Required Date: 5/11/12 Req'd Qty: 8.00 ***8***

Customer:

Reference:

Approvals: Process Plan: Date:

Run Start ***NR1***

QC: Date:

Stop ***NR2***

Tooling: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC3- Inspect Part Finish

0.00

160

8 0 BL 12-5-14

QC

Memo

0.00

Quality Control

170

Small Fab

0.00

170

8 0 12 12/05/15

Small Fab

Memo

0.00

Small Fab

Install Inserts as per Dwg D2965

180

QC5- Inspect part completeness to step on W/O

0.00

180

8 0 BL 12-5-15

QC

Memo

0.00

Quality Control

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84051

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May-01-12 1:57:00 PM

Item ID: D2965-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 5/01/12 Start Qty: 8.00 ***8***

Cust Item ID:

Required Date: 5/11/12 Req'd Qty: 8.00 ***8***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

190

Identify as per dwg & Stock Location **EP-2**

0.00

190

Packaging

Memo

0.00

Packaging

x8 d H 12/05/15

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

12/15/16 **MF**

12-05-15

Picklist Print

May-01-12 1:57:00 PM

Page 1

Work Order ID: 84051

Parent Item: D2965-3

Parent Item Name: Cap

Start Date: 5/01/12

Start Qty: 8.00

Required Date: 5/11/12

Required Qty: 8.00

Comments: IPP Rev A New Issue 06-12-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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ALS7-1032-225

Purchased

No

110

Each

1,075.0000

2

16

INSERT

*ALS4-1032-225

Location

Loc Qty

Loc Code

ST282

1075

ALA 121269

X16

100896

135

111529

27

118520

913

D2965

Manufactured

No

Each

56.0000

8

Cap, 105 Skidtube

Location

Loc Qty

Loc Code

FP002

56

71371

8

80089

48

4
4

12-05-04

12-05-04

DART

DESIGN	AP	DRAWN BY	AP	DART AEROSPACE USA, INC.
CHECKED	AP	APPROVED	AP	PORT HADLOCK, WA
DATE	06.11.01	TITLE	CAP	REV. B
				SHEET 2 OF 2
				SCALE
				1:2

RELEASED

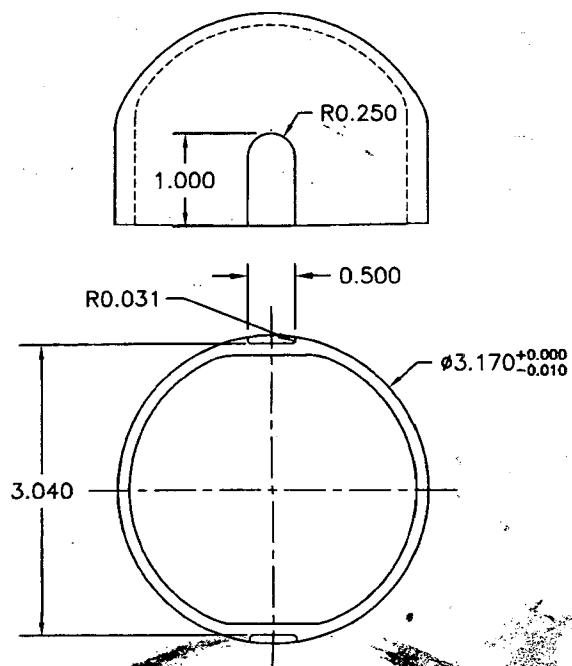
06.11.01

MASK
1.00
FROM END
(NO PAINT)

Ø0.297
INSTALL AELS-1032-130
AFTER FINISH
(2 PLACES)

0.400
0.370

D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

W/0 84051

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	